



**ANCHOR
BOLT**



Anchor Fasteners Industrial Co., Ltd.

ANCHOR BOLT



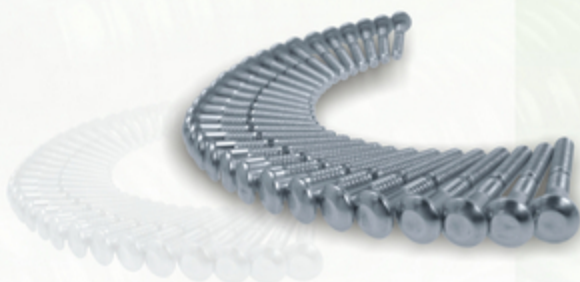
INTRODUCTION

ANCHOR BOLT offers high strength, anti-vibration to wide range of applications from containers, side curtains of trucks, various vehicles and related equipments, to solar power generator facility and other applicable manufactures.

Providing excellent locking installation, ANCHOR BOLT enhances the efficiency by clamping with bolt and collar in a quick assembly, reduce labor costs and speed up the usage.

In addition, the particular grooves allow us to ensure the reliable vibration-resistance and lasting from loosening. Upon the bolt breaks at the breaking point along with the entirely deformed collar, the installation is completed and the bolt is tightly Fastened.

Being a professional manufacturer by cold forming for over two decades, ANCHOR FASTENERS' skills are well executed in Speed Riveting Fasteners. ANCHOR BOLT leads us to a stage of applications that demand heavy duty function and reaches the high-level performance with strong technical support that assure our valued customers can find fulfillment by using our products.



CERTIFICATE



IATF 16949



ISO 9001



TAF



ISO 14001

ANCHOR BOLT SYSTEM

STANDARD



One breaking point, ideal for various grip range of application.

Sizes available: 3/16, 1/4, 5/16, 3/8

HEAVY-DUTY



One breaking point, provides high strength from large diameters.

Sizes available: 1/2, 5/8, 3/4, 7/8

MULTI-GRIP



Multi grip points, ideal for wide ranges of application of multi thickness.

Sizes available: 3/16, 1/4, 5/16, 3/8

ANCHOR BOLT

NOTE: STAINLESS STEEL & ALUMINIUM ARE AVAILABLE.

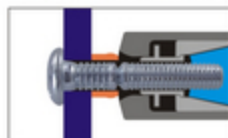


Standard

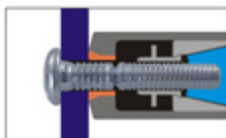


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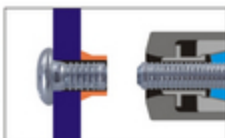
Installation Sequence



1. Insert the bolt into the workpiece.



2. Installing the bolt.



3. Complete the installation

Collar Dimensions



R=Regular Collar



F=Flanged Collar



L=Low Profile Collar

Collar Type	Collar Diameter	Code No (AKC)	F Diameter	G Diameter	H Length	J Dimension	K Diameter
Standard	3/16	R2R06G	.187-.196	.304-.311	.220-.260	N/A	N/A
	1/4	R2R08G	.256-.265	.402-.409	.290-.320	N/A	N/A
	5/16	R2R10G	.304-.312	.485-.494	.350-.380	N/A	N/A
	3/8	R2R12G	.375-.385	.590-.600	.430-.460	N/A	N/A
Flanged	3/16	F2R06G	.187-.196	.304-.311	.250-.280	.031-.062	.359-.391
	1/4	F2R08G	.256-.267	.402-.409	.349-.379	.047-.078	.484-.516
	5/16	F2R10G	.304-.312	.498-.507	.394-.426	.062-.094	.609-.641
	3/8	F2R12G	.378-.390	.599-.610	.502-.532	.062-.125	.719-.781
Low Profile	3/16	L2R06G	.187-.196	.304-.311	.132-.162	N/A	N/A
	1/4	L2R08G	.256-.265	.402-.409	.172-.202	N/A	N/A
	5/16	L2R10G	.304-.312	.485-.494	.225-.255	N/A	N/A
	3/8	L2R12G	.375-.385	.590-.600	.295-.310	N/A	N/A

Note: When using Flange collars, add "J" dimension to thickness of material being fastened to determine grip number.
Note: When using Low Profile collars, subtract "J" dimension from thickness of material being fastened to determine grip number.

Code Number For Collar:



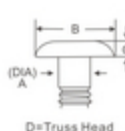
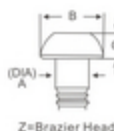
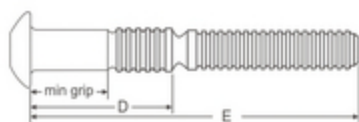
AKC	R	2R	06	G
Code No.	Head Shape: Regular=R Flanged=F Low Profile=L	Material: Carbon Steel=2R Aluminum=F Stainless=2CU	Size: 06=06/32=3/16 08=08/32=1/4 10=10/32=5/16 12=12/32=3/8	Coating: Zinc=G Natural Color=O Plain=P

Code Number For Bolt:

A50L	Z	B	06	02
Code: A50L	Head Shape: Brazier Head:Z Truss Head:D 90° Csk Head:N	Material: Carbon:B Stainless:U Aluminum:C	Size: 06=06/32=3/16 08=08/32=1/4 10=10/32=5/16 12=12/32=3/8	Grip No

Bolt Head Dimensions

ANCHOR BOLT



Dia (No)	Maximum Hole Size	Brazier Head(Z)			Truss Head(D)		CSK Head(N)	
		A	B	C	B	C	B	C
3/16(6)	.203	.190-.195	.356-.394	.113-.125	.406-.469	.078-.088	.325-.358	.075-.087
1/4(8)	.266	.254-.259	.475-.525	.136-.152	.531-.594	.103-.115	.435-.475	.100-.115
5/16(10)	.328	.317-.322	.594-.656	.181-.201	.703-.797	.127-.141	.547-.589	.127-.141
3/8(12)	.391	.380-.385	.713-.787	.223-.248	.828-.922	.186-.202	.656-.709	.152-.168

Grip Data



Aluminum



Stainless

Grip No.	Grip Range	Code No (A50L)	6(3/16)Dia		Code No (A50L)	(1/4)Dia	
			D	E		D	E
2	.063-.188	ZB-06-02	.394	1.404	ZB-08-02	.485	1.520
3	.125-.250	ZB-06-03	.457	1.466	ZB-08-03	.548	1.583
4	.188-.313	ZB-06-04	.519	1.529	ZB-08-04	.610	1.645
5	.250-.375	ZB-06-05	.582	1.591	ZB-08-05	.673	1.708
6	.313-.438	ZB-06-06	.644	1.654	ZB-08-06	.735	1.770
7	.375-.500	ZB-06-07	.707	1.716	ZB-08-07	.798	1.833
8	.438-.563	ZB-06-08	.769	1.779	ZB-08-08	.860	1.895
9	.500-.625	ZB-06-09	.832	1.841	ZB-08-09	.923	1.958
10	.563-.688	ZB-06-10	.894	1.904	ZB-08-10	.985	2.020
11	.625-.750	ZB-06-11	.957	1.966	ZB-08-11	1.048	2.083
12	.688-.813	ZB-06-12	1.019	2.029	ZB-08-12	1.110	2.145
13	.750-.875	ZB-06-13	1.082	2.091	ZB-08-13	1.173	2.208
14	.813-.938	ZB-06-14	1.144	2.154	ZB-08-14	1.235	2.270
15	.875-1.000	ZB-06-15	1.207	2.216	ZB-08-15	1.298	2.333
16	.938-1.063	ZB-06-16	1.269	2.279	ZB-08-16	1.360	2.395
17	1.000-1.125	ZB-06-17	1.332	2.341	ZB-08-17	1.423	2.458
18	1.063-1.188	ZB-06-18	1.394	2.404	ZB-08-18	1.485	2.520
19	1.125-1.250	ZB-06-19	1.457	2.466	ZB-08-19	1.548	2.583
20	1.188-1.313	ZB-06-20	1.519	2.529	ZB-08-20	1.610	2.645

Grip No.	Grip Range	Code No (A50L)	10(5/16)Dia		Code No (A50L)	12(3/8)Dia	
			D	E		D	E
4	.125-.375	ZB-10-04	.749	1.911	ZB-12-04	.809	2.121
6	.250-.500	ZB-10-06	.874	2.035	ZB-12-06	.934	2.246
8	.375-.625	ZB-10-08	1.000	2.160	ZB-12-08	1.059	2.371
10	.500-.750	ZB-10-10	1.124	2.285	ZB-12-10	1.184	2.496
12	.625-.875	ZB-10-12	1.249	2.410	ZB-12-12	1.309	2.621
14	.750-1.000	ZB-10-14	1.374	2.535	ZB-12-14	1.434	2.746
16	.875-1.125	ZB-10-16	1.500	2.660	ZB-12-16	1.559	2.871
18	1.000-1.250	ZB-10-18	1.624	2.785	ZB-12-18	1.684	2.996
20	1.125-1.375	ZB-10-20	1.749	2.910	ZB-12-20	1.809	3.121

Note: 90°CSK Head is not available in grip 2 for 3/16 and 1/4 diameters and grip 4 for 3/8 diameter.

ANCHOR BOLT

NOTE: STAINLESS STEEL & ALUMINIUM ARE AVAILABLE.



Heavy-Duty

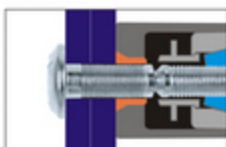


Heavy-Duty

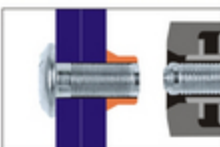
Installation Sequence



1. Insert the bolt into the workpiece.

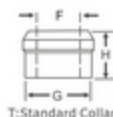


2. Installing the bolt.



3. Complete the installation

Collar Dimensions



T: Standard Collar



A: Flanged Collar



P: Low Profile Collar

Collar Type	Collar	Code No	F	G	H	J	K
Standard	1/2	R2R16G	0.515-0.540	0.765-0.800	0.610-0.645	N/A	N/A
	5/8	R2R20G	0.650-0.665	0.970-1.010	0.845-0.875	N/A	N/A
	3/4	R2R24G	0.775-0.790	1.165-1.180	0.930-0.960	N/A	N/A
	7/8	R2R28G	0.910-0.930	1.345-1.375	1.083-1.113	N/A	N/A
Flanged	1/2	F2R16G	0.515-0.535	0.793-0.807	0.716-0.746	0.094-0.156	0.969-1.031
	5/8	F2R20G	0.650-0.665	0.970-1.010	0.929-0.959	0.125-0.187	1.218-1.281
	3/4	F2R24G	0.775-0.790	1.170-1.200	1.117-1.147	0.156-0.218	1.468-1.531
	7/8	F2R28G	0.910-0.930	1.360-1.375	1.300-1.330	0.187-0.250	1.562-1.625
Low Profile	1/2	L2R16G	0.515-0.535	0.775-0.800	0.470-0.500	N/A	N/A
	5/8	L2R20G	0.650-0.665	0.970-1.010	0.670-0.700	N/A	N/A
	3/4	L2R24G	0.775-0.790	1.165-1.180	0.715-0.745	N/A	N/A
	7/8	L2R28G	0.910-0.930	1.360-1.375	0.833-0.863	N/A	N/A

- When using A collars, include J dimension in grip dimension to determine grip number.
- Optional collar at reduced clamping force and tensile strength. Contact AFS for data. When using P collars, subtract J dimension from grip dimension to determine grip number.
- H length for 20 (5/8) diameter in F, I or 2CU material is 805 - 770.

Code Number For Collar:



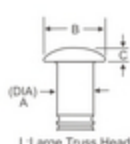
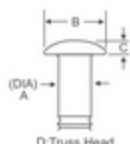
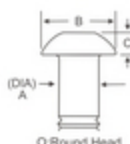
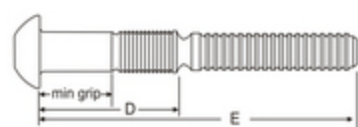
AKC	R	2R	06	G
Code No.	Head Shape: Standard=T Flanged=A Low Profile=P	Material: Carbon Steel=2R Aluminum=F Stainless=2CU	Size: 16=16/32=1/2 20=20/32=5/8 24=24/32=3/4 28=28/32=7/8	Coating: Zinc=G Natural Color=O Plain=P

Code Number For Bolt:

A50L	O	B	16	04
Code: A50L	Head Shape: Round Head:O Truss Head:D Large Truss Head:L 90° Flush Head:C	Material: Carbon:B Stainless:U Aluminum:C	Size: 16=16/32=1/2 20=20/32=5/8 24=24/32=3/4 28=28/32=7/8	Grip No

Bolt Head Dimensions

ANCHOR BOLT



Dia (No)	Maximum Hole Size	A	Round Head (O)		Truss Head (D)		90° Flush Head (C)		Large Truss Head (L)	
			B	C	B	C	B	C	B	C
1/2	9/16	.493-.515	0.922	0.313	0.922	0.234	0.906	0.250	1.094	0.266
5/8	11/16	.617-.642	1.141	0.391	1.141	0.297	1.156	0.313	1.375	0.328
3/4	13/16	.741-.768	1.375	0.469	1.375	0.359	1.375	0.375	N/A	N/A
7/8	15/16	.866-.895	1.594	0.547	1.594	0.375	1.594	0.438	N/A	N/A

Grip Data

Grip No.	Grip Range	Code No (A50L)	16(1/2)Dia		Code No (A50L)	20(5/8)Dia	
			D	E		D	E
4	0.250 - 0.500	OB-16-04	1.213	3.172	OB-20-04	1.433	3.656
8	0.500 - 0.750	OB-16-08	1.463	3.422	OB-20-08	1.683	3.906
12	0.750 - 1.000	OB-16-12	1.713	3.672	OB-20-12	1.933	4.156
16	1.000 - 1.250	OB-16-16	1.963	3.922	OB-20-16	2.183	4.406
20	1.250 - 1.500	OB-16-20	2.213	4.172	OB-20-20	2.433	4.656
24	1.500 - 1.750	OB-16-24	2.463	4.422	OB-20-24	2.683	4.906
28	1.750 - 2.000	OB-16-28	2.713	4.672	OB-20-28	2.933	5.156
32	2.000 - 2.250	OB-16-32	2.963	4.922	OB-20-32	3.183	5.406
36	2.250 - 2.500	OB-16-36	3.213	5.172	OB-20-36	3.433	5.656
40	2.500 - 2.750	OB-16-40	3.463	5.422	OB-20-40	3.683	5.906
44	2.750 - 3.000	OB-16-44	3.713	5.672	OB-20-44	3.933	6.156
48	3.000 - 3.250	OB-16-48	3.963	5.922	OB-20-48	4.183	6.406
52	3.250 - 3.500	OB-16-52	4.213	6.172	OB-20-52	4.433	6.656
56	3.500 - 3.750	OB-16-56	4.463	6.422	OB-20-56	4.683	6.906
60	3.750 - 4.000	OB-16-60	4.713	6.672	OB-20-60	4.933	7.156
64	4.000 - 4.250	OB-16-64	4.963	6.922	OB-20-64	5.183	7.406
68	4.250 - 4.500	OB-16-68	5.213	7.172	OB-20-68	5.433	7.656
72	4.500 - 4.750	OB-16-72	5.463	7.422	OB-20-72	5.683	7.906
76	4.750 - 5.000	OB-16-76	5.713	7.672	OB-20-76	5.933	8.156
80	5.000 - 5.250	OB-16-80	5.963	7.922	OB-20-80	N/A	N/A
84	5.250 - 5.500	OB-16-84	N/A	N/A	OB-20-84	N/A	N/A
88	5.500 - 5.750	OB-16-88	N/A	N/A	OB-20-88	N/A	N/A
92	5.750 - 6.000	OB-16-92	N/A	N/A	OB-20-92	N/A	N/A

Grip No.	Grip Range	Code No (A50L)	24(3/4)Dia		Code No (A50L)	28(7/8)Dia	
			D	E		D	E
4	0.250 - 0.500	OB-24-04	1.518	4.156	OB-28-04	-	-
8	0.500 - 0.750	OB-24-08	1.768	4.406	OB-28-08	1.921	4.688
12	0.750 - 1.000	OB-24-12	2.018	4.656	OB-28-12	2.171	4.938
16	1.000 - 1.250	OB-24-16	2.268	4.906	OB-28-16	2.421	5.188
20	1.250 - 1.500	OB-24-20	2.518	5.156	OB-28-20	2.671	5.438
24	1.500 - 1.750	OB-24-24	2.768	5.406	OB-28-24	2.921	5.688
28	1.750 - 2.000	OB-24-28	3.018	5.656	OB-28-28	3.171	5.938
32	2.000 - 2.250	OB-24-32	3.268	5.906	OB-28-32	3.421	6.188
36	2.250 - 2.500	OB-24-36	3.518	6.156	OB-28-36	3.671	6.438
40	2.500 - 2.750	OB-24-40	3.768	6.406	OB-28-40	3.921	6.688
44	2.750 - 3.000	OB-24-44	4.018	6.656	OB-28-44	4.171	6.938
48	3.000 - 3.250	OB-24-48	4.268	6.906	OB-28-48	4.421	7.188
52	3.250 - 3.500	OB-24-52	4.518	7.156	OB-28-52	4.671	7.438
56	3.500 - 3.750	OB-24-56	4.768	7.406	OB-28-56	4.921	7.688
60	3.750 - 4.000	OB-24-60	5.018	7.656	OB-28-60	5.171	7.938
64	4.000 - 4.250	OB-24-64	5.268	7.906	OB-28-64	5.421	8.188
68	4.250 - 4.500	OB-24-68	5.518	8.156	OB-28-68	5.671	8.438
72	4.500 - 4.750	OB-24-72	5.768	8.406	OB-28-72	5.921	8.688
76	4.750 - 5.000	OB-24-76	6.018	8.656	OB-28-76	N/A	N/A
80	5.000 - 5.250	OB-24-80	N/A	N/A	OB-28-80	N/A	N/A
84	5.250 - 5.500	OB-24-84	N/A	N/A	OB-28-84	N/A	N/A
88	5.500 - 5.750	OB-24-88	N/A	N/A	OB-28-88	N/A	N/A
92	5.750 - 6.000	OB-24-92	N/A	N/A	OB-28-92	N/A	N/A

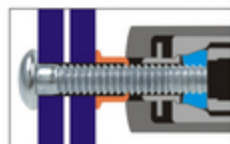
ANCHOR BOLT

NOTE: STAINLESS STEEL & ALUMINIUM ARE AVAILABLE.

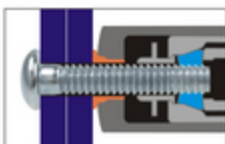


Multi-Grip

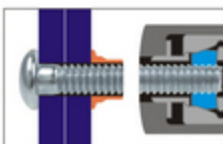
Installation Sequence



1. Insert the bolt into the workpiece.

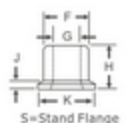


2. Installing the bolt.

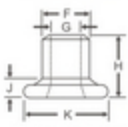


3. Complete the installation

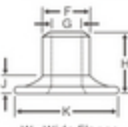
Collar Dimensions



S=Stand Flange



M=Medium Flange



W=Wide Flange

Collar Type	Collar Diameter	Code No	F Diameter	G Diameter	H Length	J ref Dimension	K Diameter
Standard	3/16	S2R06G	.305-.315	.188-.204	.267-.283	.050	.360-.390
	1/4	S2R08G	.395-.405	.250-.260	.367-.383	.062	.485-.515
	5/16	S2R10G	.500-.510	.312-.320	.428-.448	.075	.605-.645
	3/8	S2R12G	.602-.612	.375-.385	.495-.515	.093	.730-.770
Medium	3/16	M2R06G	.305-.315	.188-.204	.297-.303	.100	.490-.540
	3/16	W2R06G	.305-.315	-	.290-.320	.100	.635-.760
Wide	1/4	W2R08G	.395-.405	.250-.260	.427-.467	.130	.850-1.010

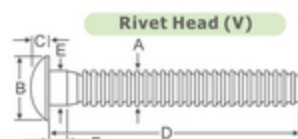
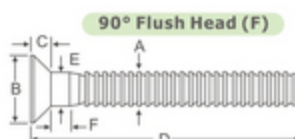
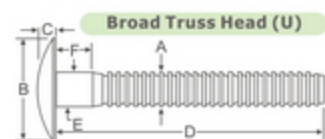
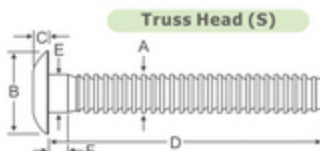
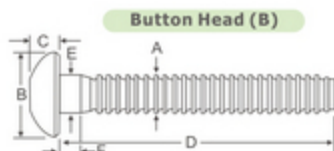
Code Number For Collar:



AKC	S	2R	06	G
Code No.	Head Shape: S=S Medium=M Wide=W	Material: Carbon Steel=2R Aluminum=F	Size: 06=06/32=3/16 08=08/32=1/4 10=10/32=5/16 12=12/32=3/8	Coating: Zinc=G Natural Color=O Plain=P

Code Number For Bolt:

A50L	B	B	06	10
Code: A50L	Head Shape: Button Head:B Truss Head:S Broad Truss Head:U 90° Flush Head:F Rivet Head:V	Material: Carbon:B Stainless:U Aluminum:C	Size: 06=06/32=3/16 08=08/32=1/4 10=10/32=5/16 12=12/32=3/8	Grip No



Bolt Head Dimensions

Dia(No)	Grip No	Grip Range	Code No (A50L)	Maximum Hole Size	A ref.	Button Head (B)				
						B	C	D	E max	F ref
3/16	10	.062-.625	BB-06-10	.219	.186	.355-.395	.109-.129	1.778-1.828	.196	—
3/16	20	.312-1.250	BB-06-20	.219	.186	.355-.395	.109-.129	2.360-2.410	.196	.312
1/4	10	.062-.625	BB-08-10	.281	.248	.480-.520	.134-.154	1.945-2.085	.259	—
1/4	20	.312-1.250	BB-08-20	.281	.248	.480-.520	.134-.154	2.580-2.680	.259	.312
5/16	12	.125-.750	BB-10-12	.359	.311	.595-.655	.176-.206	2.330-2.430	.322	.125
5/16	22	.625-1.375	BB-10-22	.359	.311	.595-.655	.176-.206	2.830-2.930	.322	.550
3/8	14	.125-.875	BB-12-14	.422	.374	.720-.780	.220-.250	2.865-2.965	.385	.125
3/8	26	.812-1.625	BB-12-26	.422	.374	.720-.780	.220-.250	3.490-3.590	.385	.810

Dia(No)	Grip No	Grip Range	Code No (A50L)	Maximum Hole Size	A ref.	Truss Head (S)				
						B	C	D	E max	F ref
1/4	10	.062-.0625	SB-08-10	.281	.248	.542-.582	.100-.120	1.955-2.055	.259	—
1/4	20	.312-1.250	SB-08-20	.281	.248	.542-.582	.100-.120	2.550-2.650	.259	.312
5/16	12	.125-.750	SB-10-12	.359	.311	.698-.802	.119-.149	2.330-2.430	.322	.125
5/16	22	.625-1.375	SB-10-22	.359	.311	.698-.802	.119-.149	2.830-2.930	.322	.550
3/8	14	.125-.875	SB-12-14	.422	.374	.845-.905	.150-.215	2.865-2.965	.385	.188
3/8	26	.750-1.625	SB-12-26	.422	.374	.845-.905	.150-.215	3.490-3.590	.385	.810

Dia(No)	Grip No	Grip Range	Code No (A50L)	Maximum Hole Size	A ref.	Broad Truss Head (U)				
						B	C	D	E max	F ref
1/4	10	0.062-.625	UB-08-10	.281	.248	.900-.970	.135-.165	1.955-2.055	.259	—
1/4	24	0.625-1.500	UB-08-24	.281	.248	.900-.970	.135-.165	2.800-2.900	.259	.562
3/8	24	0.625-1.500	UB-12-24	.422	.374	1.179-1.259	.185-.215	3.365-3.465	.385	.680
3/8	32	1.125-2.000	UB-12-32	.422	.374	1.179-1.259	.185-.215	3.865-3.965	.385	1.180

Dia(No)	Grip No	Grip Range	Code No (A50L)	Maximum Hole Size	A ref.	90° Flush Head (F)				
						B	C	D	E max	F ref
3/16	10	.062-.0625	FB-06-10	.219	.186	.321-.361	.090-.105	1.778-1.828	.196	—
3/16	20	.312-1.250	FB-06-20	.219	.186	.321-.361	.075-.090	2.360-2.410	.196	.408
1/4	10	.062-.625	FB-08-10	.281	.248	.425-.475	.115-.130	1.955-2.055	.259	—
1/4	20	.312-1.250	FB-08-20	.281	.248	.425-.475	.100-.115	2.550-2.650	.259	.422
5/16	12	.125-.750	FB-10-12	.359	.311	.542-.594	.149-.162	2.330-2.430	.322	.227
5/16	22	.625-1.375	FB-10-22	.359	.311	.542-.594	.129-.142	2.830-2.930	.322	.727
3/8	14	.250-.875	FB-12-14	.422	.374	.652-.712	.171-.201	2.865-2.965	.385	.188
3/8	26	.750-1.625	FB-12-26	.422	.374	.652-.712	.146-.176	3.490-3.590	.385	.810

Dia(No)	Grip No	Grip Range	Code No (A50L)	Maximum Hole Size	A ref.	Rivet Head (V)				
						B	C	D	E max	F ref
3/16	10	.062-.625	VB-06-10	.219	.186	.448-.488	.088-.108	1.778-1.828	.196	—
3/16	20	.312-1.25	VB-06-20	.219	.186	.448-.488	.088-.108	2.360-2.410	.196	.312

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